

55 TON

Our Best Seller

Four Available Workstations
Universal Open Tooling Station
Electric Stroke Control
ANSI B11.5-1988R(02) Compliant
ETL/UL Approved Controls

The Edwards 55 Ton JAWS Ironworker is well suited to fit the needs of any fab shop, large or small. Standard features include a Punch Assembly with Pedestal Die Table, Flat Bar Shear, Angle Shear, and a universal open tooling station designed to accept optional Tooling Accessories.

PUNCH

Rating: 55 Tons
Max. Capacity: 1-1/16" Dia. in 5/8" A36
Stroke: 1-1/4"
Throat Depth: 7-1/2"
Open Height: 8-1/8"
Shut Height: 6-7/8"
Work Height: 36-9/16"

ANGLE SHEAR

Max. Capacity: 3" x 3" x 3/8"
4" x 4" x 1/4"
Work Height: 39-7/8"

FLAT BAR SHEAR

Max. Capacity: 3/8" x 14"
1/2" x 12"
3/4" x 4"
Max. Round: 7/8"
Max. Square: 7/8"
Work Height: 34-1/2"

OPEN STATION

Throat Depth: 11-3/16"
Open Height: 8-1/8"
Shut Height: 6-7/8"
Stroke: 1-1/4"
Work Height: 34-1/2"

OPTIONAL COPER NOTCHER

Max. Capacity: 2-1/2" x 4" x 5/16"
Work Height: 39-1/2"

GENERAL SPECIFICATIONS

Standard Motor: 5 HP 3~ 208 V or 230 V
1725 RPM 14 A
Optional Motors: 5 HP 3~ 460 V
1725 RPM 7 A
5 HP 3~ 575 V
1725 RPM 6 A
5 HP 1~ 208 V or 230 V
1725 RPM 23 A
Hydraulic Pump: 3-1/2 GPM - 1 Stage
Valve Pressure: 2500 PSI
Reservoir: 7 Gallons
Cylinder: 2-1/2" Ram

DIMENSIONS

Height: 55-1/4"
Width: 44-3/8"
Depth: 36-1/8"
Shipping Weight: 2480 lb



Shown with
optional Coper Notcher

CALL (800) 373-8206

WWW.EDWARDSIRONWORKERS.COM